

Fabrication and Characterization of AgNPs Incorporated PVA/ODA-MMT and PVP/ODA-MMT Nanofiber Structures by Green Electrospinning Nanotechnology as Excellent Conducting and Bioengineering Nanomaterial

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This work presents synthesis and characterization of novel nanofiber structures from the pure water solution blends of poly(vinyl alcohol, hydrolyzed 89%) (PVA/octadecylamine-montmorillonite (ODA-MMT, 5 mass%) as a matrix and poly(*N*-vinylpyrrolidone) (PVP)/ODA-MMT (5 mass%) as a partner preintercalated nanocomposites and their AgNPs incorporated derivatives by green electrospinning nanotechnology. The chemical and physical structures, surface morphologies, and conductivities were investigated by the Fourier transform infrared, X-ray diffraction, scanning electron microscopy, conducting analysis methods. The fabricated multifunctional nanofibers predominantly exhibit colloidal-like amorphous structures, which is an important factor to improve tendency to self-assembly and therefore, the conductivities of the nanofiber polyelectrolyte structures. Obtained morphologies of composite nanofibers show cross-section structures with fine diameter distribution with higher contact areas. The nanofiber composites show excellent electrical conductivity at temperature range of 20–45 °C. The obtained unique properties of multifunctional nanofiber surfaces with higher contact areas can be used for wide applications in microelectronics, sensor devices, nanolithography (X-ray, E-beam and photoresists), electrochemical (surface functionalized electrodes) and bioengineering processing.

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1. Introduction

Water-soluble polyvinylalcohol (PVA) has important properties such as the film- and fiber-forming abilities, emulsification, surfactant qualities and adhesiveness. The structure of PVA contains intra- and internal hydrogen bonding hydroxyl groups which easily form network and branched structures after reacting with other functional polymers and compounds [1, 2]. Recent research on nanocomposite materials reports that some properties of polymers and gels significantly improve when organoclay is added into polymeric matrix. Strawhecker and Manias [3] prepared PVA/clay nanocomposites by casting of the water suspension of PVA and montmorillonite. Chang et al. [4] synthesized PVA/clay nanocomposites by the solution intercalation method using sodium ion-exchanged clays (i.e., Na⁺-saponite and Na⁺-montmorillonite) and alkyl ammonium ion-exchanged clays. Preparation and characterization of an antimicrobial PVA film containing silver nanoparticles has been reported by Galya et al. [5]. Mahanta et al. [6] fabricated porous three-dimensional nanofibrous membranes from PVA, milk protein, and inorganic salts such as calcium carbonate (CaCO₃) or magnesium carbonate (MgCO₃).

Poly(*N*-vinyl pyrrolidone (PVP)) has excellent properties such as film- and fiber-forming capacities, displays adhesion on many substrates and is biocompatible. The pyrrolidone reactive groups of this polymer allow the fabrication of composites with cross-linking network structures, and can easily form complexes with many inorganic salts, other functional synthetic and natural polymers as well as with biomacromolecules [7, 8]. The PVP-based films and coatings show great optical properties and high mechanical strength. Yu et al. [9] reported that the PVP nanofibers with diameters of 120–40 nm were prepared with NaCl aqueous solutions at varying concentrations as sheath fluids (2 mg mL⁻¹) by modified co-axial electrospinning. The authors demonstrated that the diameters of PVP nanofibers could be manipulated through the concentration of NaCl solutions within an appropriate range.

The synthesis of PVP-based conducting materials and the investigation of their physical and chemical characteristics has become an increasingly popular research subject and explored by many researchers [10–12]. Recently, novel PVP-based electrically conductive nanomaterials were also developed [13–16]. Nanofibers obtained from a varying range of different polymers exhibit a very high continuous surface area compared to those obtained from other materials [17, 18]. Polymeric nanofibers fabricated via electrospinning methods are preferred due to their unique inherent features, such as a high surface area-to-volume ratio, ability to be formed into thin films and

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coatings, capacity to achieve nanoscale fiber diameters, their nanoporous surface morphologies [19, 20] and the ability to employ them in a wide range of medical applications [21, 22].

This work presents novel synthetic pathways to fabricate polymer nanofiber structures by electrospinning using the solution blends of PVA/ODA-MMT intercalated nanocomposite as a matrix polymer and PVP/ODA-MMT intercalated nanocomposite as a partner polymer. Fabricated polymer nanofiber structures were described as colloidal solid polyelectrolyte. The chemical and physical structures of fabricated nanofiber polyelectrolytes were confirmed by the Fourier transform infrared (FTIR) and X-ray diffraction (XRD) analysis methods. The surface morphology, diameter distribution, thermal behaviors and electrical conductivity and resistance of nanofiber polyelectrolytes were evaluated by scanning electron microscopy (SEM), thermogravimetric analysis (TGA) and conducting analysis (Keithley 2400 current-voltage measurement system) methods, respectively. Another important aspect of this work is evaluating the effects of structural factors, reactive organoclay, composition and temperature on the electrical parameter of polymer nanofiber structures.

2. Experiment

2.1. Materials

Poly[(vinyl alcohol) 0.88-co-(vinyl acetate)0.12] (PVA, 87–89% hydrolyzed, average $M_w = 31.000\text{--}51.000$ g/mol) and poly(*N*-vinylpyrrolidone) (Bioshop-PVP504, High Purity Grade, average $M_w = 40.000$ Da) were purchased from Sigma-Aldrich (Germany). Octadecyl aminemontmorillonite (ODA-MMT, Nanomer 1.30E, Nanocor Co.) was purchased from Aldrich having the following average properties: content of ODA surfactant intercalate 25–30%, particle size 8–10 μm , bulk density 0.41 g/cm³ and crystallinity 52.8% (by XRD). AgNO₃ (ACS reagent, assay $\approx 99\%$, melting point 212 °C with decomposing) was purchased from Sigma-Aldrich (Germany). All blends were dissolved in distilled water.

2.1.1. Fabrication of nanofiber materials

Nanofibers were prepared from water solution blends of PVA/ODA-MMT and PVP/ODA-MMT with different composition by electrospinning method using the following optimized e-spun parameters: concentration of polymer solution around 9–12%, high voltage 20–25 kV, feed flow rate 1.5–2.5 mL/h, and 12–15 cm distance between the tip of the needle and the grounded collector. Randomly oriented nanofibers were obtained by collecting the fiber webs onto an aluminum foil fixed on stationary collector. The prepared polymer solutions were put into a syringe and positive electrode of a high voltage power supply was mounted to needle of syringe whereas negative electrode of it was attached on the collector. Then high voltage was applied to polymer solution blends being between needle and collector via syringe pump providing a constant flow rate.

2.1.2. Characterization

The FTIR spectra were recorded on a FTIR Nicolet 510 spectrometer in the range of 4000–400 cm⁻¹ with a resolution of 4 cm⁻¹.

The X-ray powder diffraction (XRD) patterns were performed with a PANANALYTICAL X-ray diffractometer equipped with a Cu K_α tube and Ni filter ($\lambda = 1.5406$ Å). The XRD diffractograms were measured at 2θ in the range 1–70°.

The surface morphology of nanofibers was examined using a brief description of the ZEISS SUPRA 40 Field Emission Scanning Electron Microscope (FESEM) with image scales: 2 μm , 2000 \times and 10 μm , 10000 \times magnifications using an acceleration voltage 20 kV. All specimens were freeze-dried and coated with a thin layer of platinum before testing by using a QUORUM-Q150R ES surface coating device.

Electrical conductivity and resistance of nanofiber samples as solid electrolytes were performed using a test chamber (JANIS VPF 100 cryostat). The current through the thin film was recorded with a Keithley 2400 current-voltage measurement system. At the same time, for the conductivity measurements which was done by the van der Pauw method, square-shaped (6 \times 6 mm²) samples were prepared with four contacts in the corners. The experiments were carried out in the temperature range of 20–50 °C with 1 °C steps (Keithley 6487 Picoammeter/Voltage Source). The sample temperature was always monitored by using a Pt 100 close to the sample and measured with Lakeshore model 331 temperature controller with sensitivity better than ± 0.1 °C. The whole measurements were performed with the PC through a GPIB converter card.

3. Results and discussion

3.1. Chemical structure of nanofiber polyelectrolytes

The chemical and physical structures of fabricated polymer nanofiber mats were confirmed by FTIR and XRD analysis methods. Obtained results were given in Figs. 1 and 2, respectively. A broad absorption band around 3314–3293 cm⁻¹ in spectra of all fiber compositions (Fig. 1) is associated with hydrogen-bonded OH and NH₂ stretching from PVA and octadecyl amine chains. There was observed that this band is response to the composition of nanofibers and visible shifts from 3314 to 3293 cm⁻¹ due to increase of a fraction of PVA in fiber composition. These factors significantly increase the physically reactive sites for *in situ* interfacial interactions in electrospinning process; C–O–H bending band appears at 1321 cm⁻¹; pyrrolidone unit (secondary amide) of partner PVP polymer is characterized with the following bands: C=O stretching at 1732 cm⁻¹ for amide I band, NH stretching at 1654 cm⁻¹ for amide II band, and C–N stretching around 1421–1425 cm⁻¹ for amide III band; NH₂ deformation and wagging bands at 1495 and 855 cm⁻¹, respectively, can be attributed to the complex of octadecyl amine from ODA-MMT clay, and peak around 745–720 cm⁻¹ can be related to –CH₂– rocking

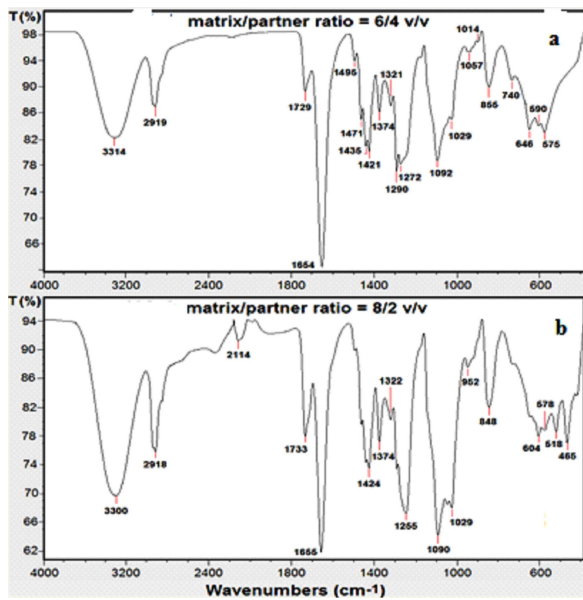


Fig. 1. FTIR spectra of e-spun nanofiber structures from poly(vinyl alcohol-co-vinyl acetate)/ODA-MMT (5 mass%) (NFC-1) and poly(*N*-vinyl pyrrolidone)/ODA-MMT (5 mass%) (NFC-2) intercalated nanocomposite blends with (a) 6/4 and (b) 8/2 volume ratios.

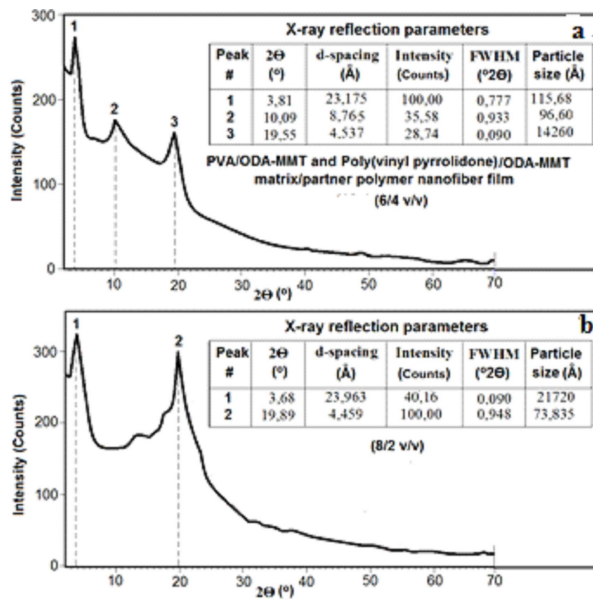


Fig. 2. XRD patterns and reflection parameters of e-spun nanofiber structures.

band in an octadecyl chain. Visible shift of this peak to lower region is due to increase of hydrogen bonding and complex-formation with incorporating ODA-MMT clay nanofiller. C-H stretching bands around 2840–2718 cm^{-1} related to CH, CH₂ and CH₃ groups from octadecyl group and backbone chains, and their bending bands were appeared around 1471–1374 cm^{-1} ; characteristic broad peaks at 1265 and 1080 cm^{-1} due to C–O and C–O–C absorption bands; silicate bands appeared at 1029 cm^{-1} (Si–O–Si).

3.2. Physical structure of nanofiber polyelectrolytes

The physical structures of nanofibers with different compositions were determined by XRD method, and the obtained XRD patterns and peak reflection parameters are given in Fig. 2. The XRD data were analyzed using the DIFFRAC-Plus EVA program, and the patterns were identified using the ICDD PDFMaint computer reference database. The well-known standard form of the Scherrer equation is used to calculate the particle size (τ_{sh} , the mean thickness) in fiber structures [21]: $\tau = K_{\text{sh}}\lambda/\beta \cos \theta$, where τ is the mean size of the ordered (crystalline) domains, which may be smaller or equal to the grain size; K is a Scherrer constant (K_{sh} of 0.89); λ is the X-ray wavelength ($\lambda = 1.5406 \text{ nm}$); β is the line broadening at half the maximum intensity (FWHM), after subtracting the instrumental line broadening, in radians. The Bragg equation was used to calculate the interlayer spacing (d): $n\lambda = 2d \sin \theta$, where n is the order of reflection and θ is the angle of reflection. The formation of colloidal state of silicate region (broad peak with higher amorphous area) in fiber compositions and tendency of nanofibers to absorption and swelling in applied aqueous medium were estimated. Presence of microparticles with size of 2.172 μm is confirmed by above mentioned proposition. Another relatively weak peaks around 12–26° 2θ and 34–65.5° 2θ are associated with crystal fragments from the hydrogen bonded hydroxyl/hydroxyl and hydroxyl/amine complexes, and inorganic metal ions of MMT clay.

3.3. SEM surface morphology of nanofiber polyelectrolytes

Mixing the matrix and partner polymer solutions in water and then fabrication of nanofibers from different solution blends by electrospinning were accompanied with various interfacial interactions between functional groups of both polymer nanocomposites and organoclay, most likely via hydroxyl-amine, hydroxyl-amine, carbonyl-hydroxyl and carbonyl-amine hydrogen bonding as well as silver cation-electron donor functional groups interactions. These polymer-polymer, polymer-organoclay and silver-polymer forces altered the hydrophilic/hydrophobic balance and controlled the phase separation processing in the formation of nanofiber webs with unique distributed cross-section fibrous morphology. Furthermore, phase separation process also significantly accelerated by reactive ODA-MMT nanofiller through the formation of stable complexes with ion active functional groups of matrix-partner polymer system.

Surface morphological characteristics of e-spun nanofiber electrolytes were examined by SEM analysis method. The obtained images and diameter distributions of nanofibers were given in Figs. 3 and 4. Agreeing with these results nanofiber structure and diameter distribution strongly depend on the content of partner polymer in fiber composition. Better diameter distributions with relative low average mean were observed for the nanofibers prepared using a matrix/partner

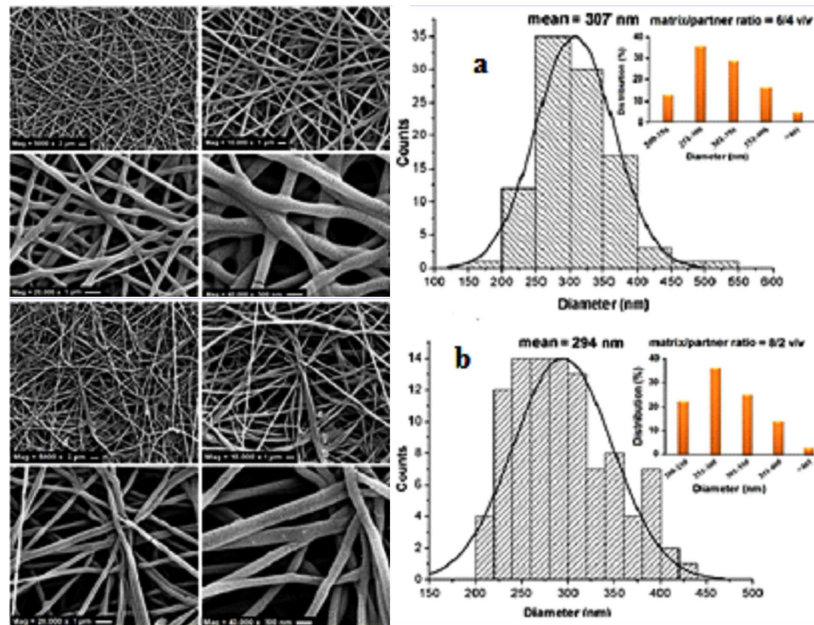


Fig. 3. SEM morphology images at different magnifications and diameter distribution of nanofiber structure of (a) NFC-6/4 and (b) NFC-8/2.

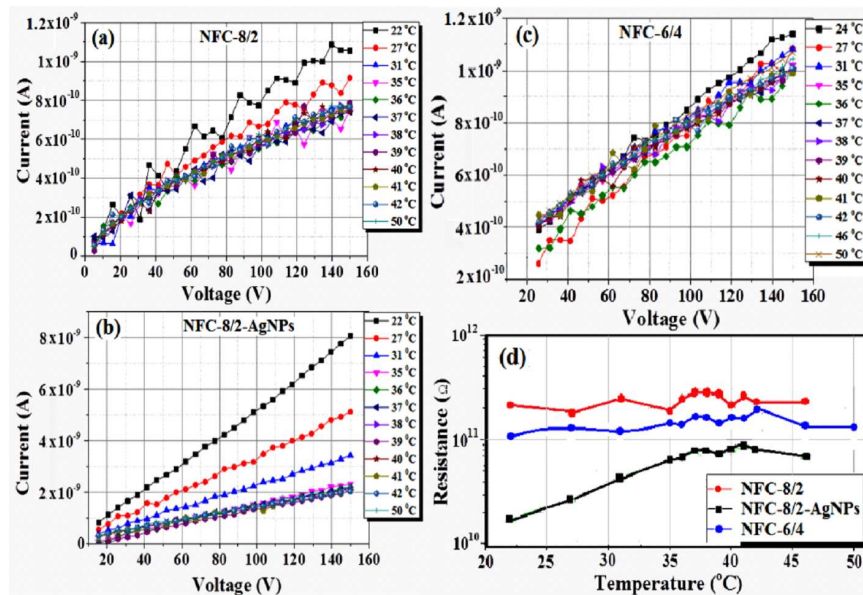


Fig. 4. Conductivity and resistance properties of nanofiber composites: (a) NFC-8/2, (b) NFC-8/2-AgNPs, (c) NFC-6/4 and (d) plots of resistance versus temperature.

ratio of 8/2 v/v PVA/ODA-MMT / PVP/ODA-MMT nanofibers exhibiting cross-section morphology with fine distribution with average means of nanofibers 307 nm and 294 nm for the NFC-1-6/4 and NFC-2-8/2 (Fig. 3), respectively.

3.4. The electric characteristics of nanofibers

The electric characteristics of nanofibers were given in Fig. 4. The conductivity σ value of the samples were calculated from the $I-V$ curves as shown in Table I. The conductivity results show that the conductivity of

NFC-1-6/4 is higher than NFC-1-8/2. As known, PVP polymer has a better electrically conductivity than PVA polymer. Since the PVP ratio in NFC-1-6/4 is greater than NFC-1-8/2, we increased the value of conductivity of nanofibers.

Adding an antibacterial AgNPs cations into NFC-1-8/2 polymer, we see that sample of nanofibers conductivity raised due to the fact that AgNPs is a metal and comes along with a good conductivity.

TABLE I

Conductivity values of nanofibers.

Nanofiber compositions	σ [S/cm] at 22 °C	σ [S/cm] at 40 °C
NFC-8/2	1.6×10^{-11}	1.4×10^{-11}
NFC-6/4	2.2×10^{-11}	2.2×10^{-11}
NFC-8/2 + AgNPs	6.9×10^{-11}	3.2×10^{-11}

Analyzing the conductivity values between 22–45 °C, there was no significant change observed in nanofibers NFC-1-8/2 and NFC-1-6/4 containing no metanoparticles. Whereas the conductivity of NFC-1-8/2 decreases as the temperature gradually rises, meaning resistance decreases when the temperature rises up. This behavior is specific for metals and addition of AgNPs nanoparticles, provides sample of NFC-1-8/2 AgNPs nanofiber with semimetallic behavior.

As a result, increase in the conductivity of fabricated NFCs was obtained by raising proportion of partner PVP polymer and adding AgNPs cations.

4. Conclusions

This work presents the following synthetic pathways to fabricate novel polymer composite nanofibers with physically and covalence cross-linked structures: synthesis of intercalated PVA/ODA-MMT and PVP/ODA-MMT nanocomposites by water solution casting method and fabrication of different composite nanofiber structures from various water solution blends of the prepared nanocomposites by green electrospinning technology. FTIR analysis shows us the polymer–polymer hydrogen bonding within a PVA–PVP and complexes between PVA or PVP and octadecyl amine surfactant with hydroxyl and carbonyl groups of matrix and partner polymers in nanofiber structures. SEM morphology analyses confirmed the fine dispersed and diameter distributions of nanofiber electrolytes. The experimental results for NFC-3 show that the addition of a small quantity of metal nanoparticles such as AgNO₃ leads to a change in the mechanism of conductivity.

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