

Investigation on Zinc Selenide and Copper Selenide Thin Films Produced by Chemical Bath Deposition

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The zinc selenide and copper selenide thin films were deposited by chemical deposition technique on glass substrates. For both films, sodium selenosulphate was used as a selenide ion source in an alkaline solution. The X-ray diffraction patterns show that the ZnSe has a cubic structure and Cu₃Se₂ film has a tetragonal structure. The relative intensity K_{β}/K_{α} of zinc and copper selenide thin films has been measured by using a ²⁴¹Am radioisotope source (75 mCi). The obtained results were compared with the theoretical values.

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1. Introduction

Zinc selenide (ZnSe) and copper selenide, metal chalcogenide semiconductors, have been studied with great interest during the past decades because of their potential applications in the fabrication of optical devices. ZnSe is *n*-type semiconducting material with a wide direct band gap (2.7 eV) at room temperature and is transparent over a wide range of the visible spectrum. It is a promising material for use in photovoltaic devices, blue light emitting devices and laser diodes [1–3].

On the other hand, copper selenide is also a semiconducting material, and its electrical and optical properties are suitable for many photovoltaic applications. Copper selenide is a very interesting material because it has many phases and structural forms: stoichiometric α -Cu₂Se, Cu₃Se₂, CuSe, and CuSe₂, as well as non-stoichiometric, Cu_{2-x}Se. There are also many crystallographic forms of copper selenide thin films such as monoclinic, orthorhombic, cubic, tetragonal and hexagonal. It is also reported that CuSe has a hexagonal structure at room temperature and undergoes transition to an orthorhombic structure at 48°C and back to a hexagonal structure at 120°C [4–6]. CuSe has *p*-type conductivity and is useful in the solar cell application [4, 7, 8].

Zinc and copper selenide thin films can be obtained by a variety of techniques such as vacuum evaporation, electrodeposition, solid-state reaction, cathodic deposition, selenization and chemical bath deposition (CBD)

[6, 9–18]. Of these techniques, the chemical bath deposition is a convenient and low cost technique for the growing ZnSe and copper selenide thin films. In the literature, many different recipes exist for the growth of ZnSe [19–22] and copper selenide thin films [5, 16, 17, 23] by using CBD technique.

X-ray fluorescence spectrometry (XRF) is a technique that is used in the thin film and semiconductor industry. It is a nondestructive analytical technique that is widely used for the qualitative and quantitative elemental analysis of the composition of a sample. X-ray intensities in the XRF spectra analysis are proportional to the total material amount of the respective elements in the film. The small difference in the peaks might be corresponding to possible material losses at different stage of the film processing. Detail of XRF technique has been described elsewhere [24]. Many studies have been made concerning chemical effect on K_{β}/K_{α} intensity ratios, fluorescence cross-section, fluorescence yields and mass attenuation coefficients [25–34]. Chemical effect on K_{β}/K_{α} intensity ratios of Mn, Ni and Cu complexes are investigated by Çevik et al. [35]. Söğüt et al. [36] has studied alloying effect on K_{β}/K_{α} intensity ratios in Cr_xNi_{1-x}, Cr_xAl_{1-x} alloys. Measurements of η_{KL} and η_{KM} vacancy transfer probabilities in the same alloys were investigated by Söğüt [37]. Bacaksız and Çevik [38] have studied *K* shell fluorescence yield of Cd and Zn in Cd_{1-x}Zn_xS thin films. Kucukonder [39] has studied X-ray fluorescence cross-section for bromide and iodine compounds.

In this study, zinc and copper selenide thin films were produced by using CBD technique on the glass substrates and the relative intensity K_{β}/K_{α} of these films studied by XRF. The obtained results were compared with theoretical values.

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2. Experimental details

2.1. ZnSe thin film deposition

ZnSe thin films were grown on commercial microscopic glass slide with the size of $26 \times 76 \times 2 \text{ mm}^3$ by using CBD technique. Deposition is performed in a double walled water jacket. Substrate is mounted on a plastic holder and the solution is continuously stirred at constant speed during deposition. The bath temperature was controlled with a hot plate. In order to obtain good adherence and uniformity for the film, firstly the glass substrate was cleaned with detergent, dried, degreased with acetone, etched with diluted 5% hydrochloric acid solution and then washed with deionized water and finally dried in air. In order to obtain amount of ZnSe and copper selenide the glass substrates were weighed before and after deposition.

A standard procedure was followed to deposit the ZnSe films [22]. The deposition bath consists of an aqueous solution of 25 ml (0.5 M) zinc chloride, 1 ml hydrazine hydrate (100%), 10 ml (25%) ammonia (NH_3), 25 ml sodium selenosulphate (Na_2SeSO_3) solution and deionized water to make a total volume of 100 ml. In this study, Na_2SeSO_3 solution was used as a selenium (Se) source for the CBD process and prepared by mixing 10 g Se powder with 100 g sodium sulfide (Na_2SO_3) in 500 ml distilled water at 80°C for 10 h as described by Kale and Lokhande [22]. The chemical bath solution was placed in a glass beaker and controlled at 55°C . The pH value of the prepared solution was adjusted during the deposition by using NH_3 and kept at a value of 10–11. Film deposition starts when the Na_2SeSO_3 is added. During the deposition bath solution was stirred. The growth time was 180 min. At the end of the deposition process the substrates were removed from the chemical bath and washed by deionized water and finally dried. The films grown on the backside of the glass substrates were removed by using 1:10 HCl solution. The observed film was uniform and it had very good adhesion to glass substrates, which was tested by visual inspection and scotch tape.

2.2. Copper selenide thin film deposition

The procedure is similar to the one used for ZnSe. The deposition bath consists of an aqueous solution of 4 ml (0.5 M) copper sulfate pentahydrate ($\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$), 4 ml (0.1 M) trisodium citrate, 1 ml (0.5 M) sodium hydroxide, 4 ml sodium selenosulphate (Na_2SeSO_3) solution and deionized water to make a total volume of 50 ml. The deposition was carried out at room temperature (20°C) and the growth time was 4 h. The pH of the solution was about 8 and very slow stirring was given to the solution during the deposition. The obtained film was uniform but the adherence to the glass substrate was poor. The adherence measurement was made by scotch tape test.

2.3. XRF measurements

K_β/K_α intensity ratios of the CuSe and ZnSe thin films were obtained by using XRF technique. A typical experimental geometry used for XRF measurements

is given elsewhere [39]. γ -rays of 59.543 keV emitted from a ^{241}Am radioisotope source (75 mCi) were used to excite the target atoms in the films. The characteristic K_α and K_β X-ray fluorescence emitted from the samples were detected with Si(Li) detector (FWHM = 155 eV at 5.9 keV). In addition, in order to compare our results obtained from CuSe and ZnSe thin films, we have made XRF measurements for powder of Cu, Zn, Se, (thickness $34 \times 10^{-3} \text{ g cm}^{-2}$). The purity of these powders was better than 99.9% and they were sieved for 400 mesh. During the measurements, the thin films were on the glass substrate as deposited and test powders were supported on Mylar film.

3. Experimental and theoretical calculation for XRF measurements

In this study the theoretical K_β/K_α intensity ratios were calculated by using the relations

$$\sigma_{K\alpha} = \sigma_K(E)\omega_K F_{K\alpha}, \quad (1)$$

$$\sigma_{K\beta} = \sigma_K\omega_K F_{K\beta}, \quad (2)$$

where $\sigma_K(E)$ is the K shell photoionization cross-section at the excitation energy E [40], ω_K is the fluorescence yield of K shell line [41], $F_{K\alpha}$ and $F_{K\beta}$ are the fractional ratio of K_α and K_β X-rays, respectively. $F_{K\alpha}$ and $F_{K\beta}$ are defined as:

$$F_{K\alpha} = \left(1 + \frac{I_{K\beta}}{I_{K\alpha}}\right)^{-1}, \quad F_{K\beta} = \left(1 + \frac{I_{K\alpha}}{I_{K\beta}}\right)^{-1}, \quad (3)$$

where $I_{K\beta}/I_{K\alpha}$ is the K_β/K_α intensity ratio of K_β and K_α line. These ratios were obtained from the table published by Scofield [42]. The experimental K_β/K_α intensity ratios were evaluated using the relations

$$\frac{I_{K\beta}}{I_{K\alpha}} = \frac{N_{K\beta} \beta_{K\alpha} \varepsilon_{K\alpha}}{N_{K\alpha} \beta_{K\beta} \varepsilon_{K\beta}}, \quad (4)$$

where $N_{K\beta}/N_{K\alpha}$ represent the ratio of the counting rates under the K_β and K_α peaks, $\beta_{K\alpha}/\beta_{K\beta}$ is the ratio of the self-absorption correction factor of target and $\varepsilon_{K\alpha}/\varepsilon_{K\beta}$ is ratio of the detector efficiency values for K_α and K_β X-rays, respectively.

The self-absorption correction factor has been calculated by using the following expression:

$$\beta_{Ki} = \frac{1 - \exp((-1)(\mu_{\text{inc}}/\cos\phi_1 + \mu_{\text{Li}}/\cos\phi_2)t)}{(\mu_{\text{inc}}/\cos\phi_1 + \mu_{\text{Li}}/\cos\phi_2)t}, \quad (5)$$

where μ_{inc} and μ_{Li} are mass absorption coefficients at the incident photons and fluorescent K_i X-ray energy of sample, respectively. ϕ_1 and ϕ_2 are the angles of incident photons and emitted X-ray with respect to the normal at the surface of the sample. We have used the mass absorption coefficients compiled in a computer program WinXCOM [43]. $\varepsilon_{K\alpha}$ and $\varepsilon_{K\beta}$ values in the present experimental geometry were determined in a separate experiment targets having areas of cross-section that were similar to those used in the main experiment but with atomic number $22 \leq Z \leq 38$, emitting fluorescent X-rays in the energy range 4.508–14.142 keV were irradiated in the same geometry and fluorescent X-rays were counted.

The effective overall detection efficiency for the present geometry was determined by the following relation:

$$I_0 G \varepsilon_{Ki} = \frac{N_{K\alpha}}{\sigma_{K\alpha} \beta_{K\alpha} t}, \quad (6)$$

where $N_{K\alpha}$ is the number of K_α X-rays recorded under the K_α peak, $\sigma_{K\alpha}$ is the fluorescence cross-section. The values of K X-ray fluorescence cross-sections, $\beta_{K\alpha}$ is the self-absorption correction factor, t is the thickness of target. The value of $\sigma_{K\alpha}$ is determined by using Eq. (1).

4. Results and discussion

The crystallinity of the film was examined by XRD using a Philips PANalytical X'Pert Pro X-ray diffractometer with Cu K_α radiation ($\lambda = 1.5418 \text{ \AA}$). The XRD patterns of ZnSe and copper selenide thin films obtained by CBD are shown in Fig. 1a and b, respectively. As shown in Fig. 1a ZnSe film has a very poor crystallinity. A broad and low intensity peak (111) observed at $2\theta = 27.52^\circ$ and this peak indicates that ZnSe film has a cubic structure. This and other diffraction peaks of the XRD pattern are in good agreement with PDF-2, reference code: 01-088-2345. In addition, XRD pattern of copper selenide shown in Fig. 1b is the characteristics of polycrystalline Cu_3Se_2 (PDF-2, reference code: 00-003-0343) with a tetragonal structure and for this film no sign of texturing was observed. Similar results for ZnSe and Cu_3Se_2 are also reported in literature [22, 23].

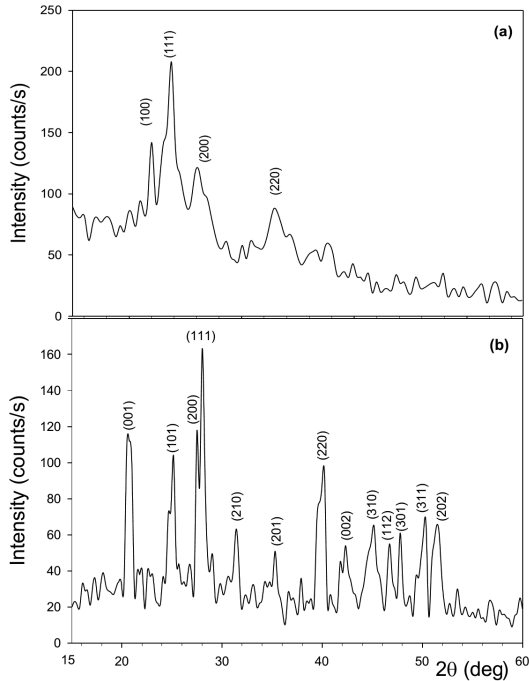


Fig. 1. XRD pattern of (a) ZnSe and (b) Cu_3Se_2 films prepared by CBD technique.

XRF spectra for ZnSe and Cu_3Se_2 thin films are shown in Fig. 2a and b, respectively. These spectra exhibit sev-

eral different peaks corresponding to the specific channel numbers of the X-ray photons measured by the Si(Li) detector. The observed K_α and K_β X-ray emission peaks of Zn, Cu and Se elements in the film are labeled in Fig. 2. The other peaks such as elastic and Compton signals due to scattering from the entire sample and air are not shown in these figures.

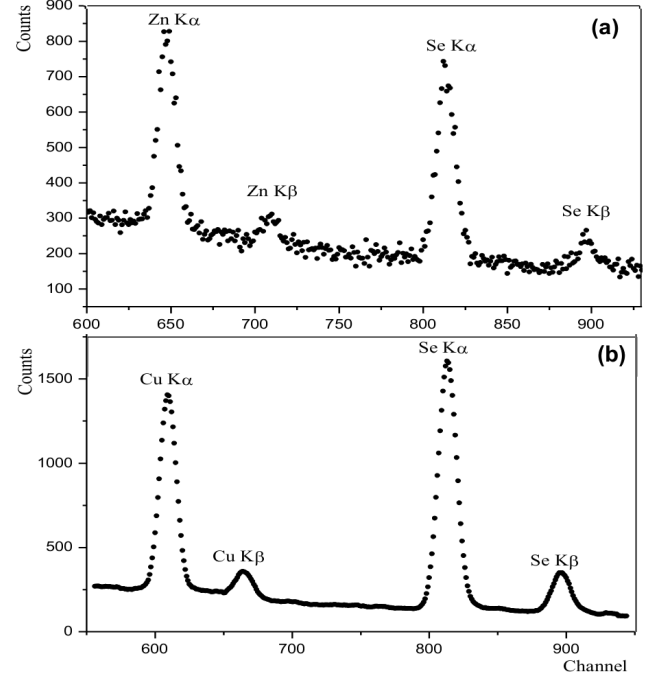


Fig. 2. Characteristic K X-ray emission spectra of (a) ZnSe and (b) Cu_3Se_2 thin films.

Measured result of K_β/K_α X-ray intensity ratios for elements Cu, Zn and Se are compared with the calculated values and other experimental values. The results and some error values are given in Table.

The overall error in present measurement is estimated to be $\approx 7\%$. This error is the quadrature sum of the uncertainties in the different parameters used to evaluate K X-rays intensity ratios, i.e. target thickness ($\approx 2\%$), the evaluation of the peak area (≈ 1), $I_0 G \varepsilon$ product ($\approx 2\%$) and the absorption correction factor ($\approx 2\%$).

The agreement between the present experimental results and theoretical values (calculated and Scofield) predictions are within range 1–3%, 1–10%, 1–7% for Cu, Zn and Se, respectively. In addition to this, the experimental values agree to within range 3–7%, 1–17% and 2–15% experimental values of Ertuğrul et al. [44], Hansen et al. [45] and Khan and Karimi [46], respectively.

The physical state and chemical combination of elements affect the characteristic X-rays. It is well known experimentally and theoretically that K_β/K_α X-ray intensity ratios in $3d$ elements depend on the chemical environment and excitation mode [25–37]. In early studies, the influence of chemical effects has shown differences in K_β/K_α X-ray intensity ratios up to 10%. Such chemi-

cal effect can be caused either by a varying $3d$ electron population or by the admixture of $3p$ states from the ligand atoms to the $3d$ states of metal or both. This effect observed in alloys and thin films is considered in accordance with electronegativity of elements being in the structure alloys and thin films [36, 37]. In that, especially in transition metals depending on electronegativity of the elements it is considered electron transfer among the $3d$ states of the atoms. In fact, anything that alters the $3d$ wave function can alter the ratio, such as a change in the $3d$ electron population and the number of ligand atoms. The change of the $3d$ electron population of the

transition metal atom in the chemical compound modifies $3p$ orbitals of the atom stronger than $2p$ orbitals, which must be followed by a change of the K_{β}/K_{α} X-ray intensity ratios of the metal atoms in the compound. But, because our films consist of only one sample it is difficult to say whether there is a chemical effect mentioned above or not. In this type studies, in order to investigate chemical effect at least there are three different samples. In our study, the changes in intensity ratios are inside the boundaries of error and these boundaries of error are in agreement with the literature [44–46].

TABLE

Experimental and theoretical K_{β}/K_{α} X-ray intensity ratios for Cu, Zn and Se compounds.

Samples	Experimental				Theoretical	
	Present	Ertugrul et al. [44]	Hansen et al. [45]	Khan et al. [46]	Present	Scofield [42]
Cu	0.125 ± 0.005	0.134	0.1339	0.137	0.122	0.1216
Cu ₃ Se ₂	$0.121^a \pm 0.005$					
Zn	0.125 ± 0.002	0.136	0.1352	0.139	0.124	0.1241
ZnSe	$0.111^b \pm 0.009$					
34-Se	0.140 ± 0.004	0.157	0.1511	0.161	0.142	0.1425
Cu ₃ Se ₂	$0.152^c \pm 0.009$					
ZnSe	$0.137^c \pm 0.005$					

^a for Cu, ^b for Zn, ^c for Se

5. Conclusion

The ZnSe and Cu₃Se₂ thin films were prepared by chemical deposition technique on glass substrates. The XRD patterns show that the ZnSe has a cubic structure and Cu₃Se₂ film has a tetragonal structure known as umangite. K_{β}/K_{α} intensity ratio was studied for these films and the obtained results were compared with the theoretical values.

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