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Properties of Ni₃Fe Nanoparticles Prepared by Chemical Method

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Ni₃Fe nanoparticles prepared by calcination of the iron–nickel oxalate were investigated by X-ray diffraction, Mössbauer spectroscopy and magnetic measurements. The high temperature X-ray diffraction shows two stages of transformation of oxalate: (i) amorphization and (ii) formation of nanocrystalline Ni₃Fe particles. The development of coercivity, magnetization and mean coherence length (\approx particle size) is discussed.

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1. Introduction

Ni₃Fe alloy is well-known for their good soft magnetic properties. The bulk Ni₃Fe phase crystallizes in fcc structure and its magnetic properties depend on atomic ordering [1]. Several methods for preparation of this material in nanocrystalline form e.g. ball milling, chemical synthesis, etc., have been recently developed [2–5]. In this paper we present the preparation of the nanocrystalline Ni₃Fe using solid state decomposition.

2. Experimental details

The Ni₃Fe nanocrystalline powder was prepared by the calcination of Ni_{0.75}Fe_{0.25}C₂O₄. The phase analysis of the samples was carried out by X-ray diffraction (XRD) using Co K_{α} radiation at room temperature (RT) and at high temperature (HT) in the furnace with H₂ atmosphere where the precursor was deposited on heating platinum strip. The XRD patterns were taken in the temperature range 100 ÷ 600 °C with the step $\Delta T = 20$ °C. The mean coherence length (MCL) (\approx particle size) was calculated using the Scherrer formula from the XRD patterns. The magnetic measurements were performed by vibration sample magnetometer (VSM) EG&G model No. 4500 Princeton Applied Research Corporation. Hysteresis loops were measured at RT. The magnetic field was increased from the 0 to 796 kA/m with the step of 3.2 kA/m. Thermomagnetic curve (TMC) was measured in the temperature range 25 → 800/30 min → 25 °C under H₂ atmosphere with the temperature sweep 4 °C/min in the magnetic field $H = 4$ kA/m. Transmission electron microscopy (TEM) and energy dispersive X-ray analysis (EDAX) were used for the determination of the chemical composition.

3. Results and discussions

The RT XRD patterns of the precursor sample show Fe–Ni oxalate compound with traces of impurities remaining from precursor preparation. Two stages of transformation of the precursor to nanocrystalline powder

were observed by HT XRD measurement. The first stage begins at 160 °C where an amorphization occurs. It is represented by broad peaks in the XRD patterns. The second stage starts at 260 °C and it is characterized by appearing of crystalline fcc NiFe phase. The intensity of the diffraction peaks and MCL increases with the increasing annealing temperature. The temperature dependence of MCL is depicted in Fig. 1 where two stages of MCL growth of the nanocrystalline NiFe phase can be recognized.

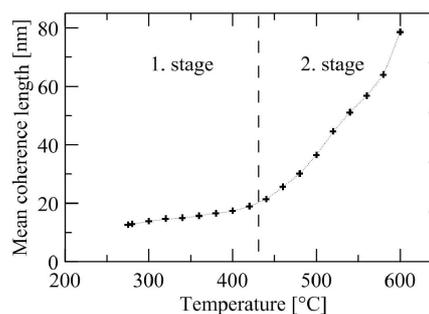


Fig. 1. The mean coherence length MCL in dependence on temperature.

The slight increase up to ≈ 420 °C is followed by a more pronounced increase at higher temperature. Similarly, a rapid slope can be observed on TMC at ≈ 370 °C (Fig. 2) with the maximum at the same temperature (≈ 420 °C) where the pronounced increase in MCL begins. The decrease in magnetic moment above this temperature is connected with the MCL growth and increase in magnetocrystalline anisotropy of crystalline Ni₃Fe phase. The Curie temperatures (T_C) determined from the TMC are 600 °C for the increasing temperature and 610 °C for the cooling. The difference is probably associated with structural changes at high temperature up to 800 °C. The reported T_C of the bulk Ni₃Fe phase is 600 °C for a disordered state and 690 °C [1]. Therefore the shift of the T_C on TMC between increasing and decreasing temperature can be related to a derivation from the stoichiometric composition towards a higher iron concentration and with changes in atomic ordering [6, 7]. This was con-

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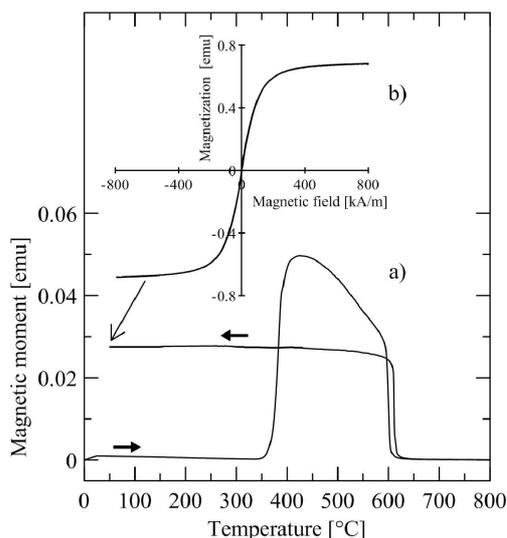


Fig. 2. (a) Temperature dependence of the magnetic moment of the precursor by the annealing in H_2 atmosphere. The arrowheads indicate the increase and decrease of the temperature. (b) The hysteresis loop of the sample after TMC measurement.

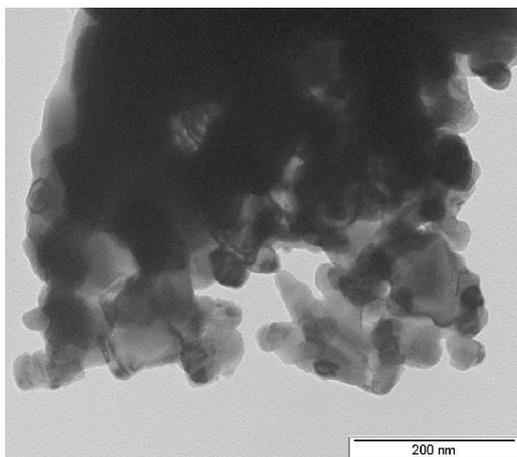


Fig. 3. TEM image of the sample after the annealing at 560°C in H_2 in the furnace.

TABLE

The parameters of the hysteresis loops taken after the different heat treatments of the precursor in H_2 (coercivity, H_c , saturation magnetization σ_s , remanent magnetization σ_r).

Heat treatment: after	H_c [kA/m]	σ_s [T]	σ_r [T]
TMC measurement up to 800°C	1.01	1.32	0.173
HT XRD up to 600°C	4.87	1.30	0.135
furnace annealing up to 560°C	9.98	1.25	0.141

firmed by EDAX measurement taken in TEM where the mean chemical composition of the nanocrystalline particles 62.6 ± 0.4 at.% Ni and 37.4 ± 0.4 at.% Fe was determined.

The TEM image in Fig. 3 shows the nanoparticles after annealing at 560°C in H_2 .

The results from hysteresis loops measurement are summarized in Table. The σ_s value taken on the sample after the annealing at 560°C in H_2 corresponds to chemical composition $\text{Fe}_{40}\text{Ni}_{40}$ reported in [8]. This is in a good agreement with the values determined by TEM. Higher values of σ_s and lower H_c were found on the samples annealed at higher temperatures. It can be ascribed to an increase in particle size [9, 10] and atomic ordering, respectively.

4. Conclusions

Ni_3Fe nanoparticles were prepared by the calcination of nickel-iron oxalate precursor. The data derived from XRD and TMC measurements indicate two stages of the particle growth. The slight increase in MCL up to $\approx 420^\circ\text{C}$ is followed by a more pronounced increase at higher temperatures. The maximum magnetic moment was observed at $\approx 420^\circ\text{C}$. The higher annealing temperature the higher saturation magnetization σ_s and lower coercivity H_c were found which can be explained as the result of an increase in particle size and atomic ordering.

Acknowledgments

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