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# Properties of Nanocrystalline TiO<sub>2</sub>:V Thin Films as a Transparent Semiconducting Oxides

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In this work the nanocrystalline  $TiO_2$  thin films doped with vanadium in amount of 19 at.% and 23 at.% prepared by magnetron sputtering method have been presented. The transmission measurements shows that V-doped  $TiO_2$  thin films were transparent in *ca.* 81% in the visible range of light spectrum. On the basis of electrical examinations it was found that fabricated  $TiO_2$ :V thin films are semiconductors at room temperature and have different type of electrical conduction depending on the amount of vanadium dopant applied.

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# 1. Introduction

Recently, vanadium oxides have attracted much attention in transparent electronics for the sake of their diversified properties depending on the crystal phase. Depending on the oxidation state, vanadium can form different oxides from which the most investigated are  $V_2O_3$ ,  $V_2O_5$  and  $VO_2$ . Because of thermo- and electro-chromic properties vanadium oxides are widely applied in coatings industry for fabrication of smart windows, solar cells, optical switching devices, etc. [1, 2].

In the present work, the properties of  $\text{TiO}_2$  thin films doped with different amount of vanadium have been presented. The vanadium dopant was incorporated into  $\text{TiO}_2$  during thin film deposition by high energy reactive magnetron sputtering (HE RMS) method. The HE RMS method provides preparation of polycrystalline thin films composed of crystallites in the range of few nanometers in the average size (nanocrystalline structure) with smooth surface and high ordering degree of grains [3, 4].

In this paper the results of structural, optical and electrical investigation of TiO<sub>2</sub>:V thin films have been shown.

#### 2. Experimental procedure

Investigated samples were deposited on glass (Corning 7059) and silica  $(SiO_2)$  substrates by sputtering of Ti and Ti–V mosaic targets with different amount of V in reactive oxygen plasma. After deposition the amount of 19 at.% and 23 at.% of V dopant in prepared thin films was evaluated using Hitachi S-4700N scanning electron microscope equipped with energy dispersive spectrometer. The thicknesses specified using Taylor Hobson Taly-Surf CCI Lite optical profiler were: 200 nm, 360 nm and 517 nm for TiO<sub>2</sub>:V 19 at.%, TiO<sub>2</sub>:V 23 at.% and TiO<sub>2</sub> thin films, respectively. The transparency and position

of the fundamental absorption edge of the thin films were determined from optical transmission spectra.

The structure and the surface features were examined by using X-ray diffraction (XRD) with Fe-filtered Co  $K_{\alpha}$ radiation and atomic force microscope (AFM) making in contact-mode.

Electrical properties were investigated by thermoelectrical (resistivity  $(\rho)$ , Seebeck coefficient (S)) measurements. The temperature dependent measurements were performed using air-cooled thermal chuck operated by ERS SP72 controller. For thermoelectrical characterization two parallel Ag/TiW metal electrodes were evaporated through the metallic mask onto the thin films.

# 3. Results and discussion

Structural properties elaborated based on X-ray diffraction analysis are listed in Table I. The XRD results indicated the nanocrystalline rutile phase in pure TiO<sub>2</sub> with the crystallite size of 9.3 nm. TiO<sub>2</sub> thin films doped with 19 at.% V exhibit an amorphous behavior. From Table I results that the increase in the amount of V only of about 4 at.% (to 23 at.%) was sufficient for modification of TiO<sub>2</sub> thin films and the nanocrystalline V<sub>2</sub>O<sub>5</sub> structure was presented. These results are in agreement with Depero et al. who reported the V<sub>2</sub>O<sub>5</sub> formation at higher V amount [5].

Figure 1 shows AFM images of TiO<sub>2</sub>:V thin films, which reveal densely packed structures with visible grains, especially in the case of TiO<sub>2</sub> thin films doped with 23 at.% of V. Additionally, as it could be seen in Fig. 1a the small grains (too fine for XRD measurements) which may belong to  $V_2O_5$  phase have been detected.

Optical parameters of investigated  $\text{TiO}_2$ :V films derived from optical transmission measurements are collected in Table II. The average level of transparency (in the visible range of light spectrum) was comparable for both  $\text{TiO}_2$ :V films and equals to about 81%. However, vanadium doping causes a shift of the fundamental

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TABLE I

Structural parameters of:  $TiO_2$ ,  $TiO_2$ :V (19 at.%) and  $TiO_2$ :V (23 at.%) thin films deposited on glass substrates by magnetron sputtering process, derived from XRD measurements.

Thin films	Amount of V [at.%]	Phase	D [nm]
${\rm TiO}_2$	-	rutile	9.3
$TiO_2:V$	19	amorphous	_
${\rm TiO}_2:V$	23	$V_2O_5$	32.4



Fig. 1. AFM images of  $TiO_2$ :V thin films with the amount of vanadium: (a) 19 at.% and (b) 23 at.%, deposited on SiO<sub>2</sub>.

absorption edge, towards the higher wavelengths, from 379 nm for TiO<sub>2</sub>:V (19 at.%) to 430 nm for TiO<sub>2</sub>:V (23 at.%), respectively. The optical band gaps have also much the same values, about 2.1 eV. The estimated values are smaller than for undoped TiO<sub>2</sub> (3.35 eV).

Electrical resistivity of TiO<sub>2</sub>:V thin films was measured in the temperature range from 299 K to 473 K (Fig. 2). The linear dependence of  $\rho$  vs. T may be represented by

$$\rho(T) = \rho_0(T) \exp\left(\frac{W_{\rho}}{k_{\rm B}T}\right),\tag{1}$$

where  $\rho_0$  — constant,  $W_{\rho}$  — thermal activation energy,  $k_{\rm B}$  — the Boltzmann constant (8.617 × 10<sup>-5</sup> eV/K). As it could be seen in Fig. 2 the resistivity dropped with increasing the V amount, from 1×10<sup>5</sup>  $\Omega$  cm to 4×10<sup>2</sup>  $\Omega$  cm

Optical parameters obtained from transmission measurements of  $TiO_2$ :V thin films on  $SiO_2$ .

Thin films	$T_{\lambda}$ [%] $\lambda_{\rm cutoff}$ [nm		$E_{\rm g}^{\rm opt}$ [eV]
${\rm TiO}_2$	85	330	3.35
$TiO_2:V$ (19 at.%)	80.76	379	2.11
$TiO_2:V$ (23 at.%)	80.65	430	32.10

at room temperature, which implies that TiO<sub>2</sub>:V have semiconducting properties at room temperature. From a linear  $\rho$  (1000/T) dependence recorded for TiO<sub>2</sub>:V thin films the thermal activation energy,  $W_{\rho}$ , was determined. The calculated  $W_{\rho}$  equals to 0.8 eV for TiO<sub>2</sub>:V (19 at.%) and 0.57 eV for TiO<sub>2</sub>:V (23 at.%).



Fig. 2. Electrical resistivity as a function of 1000/T for TiO<sub>2</sub>:V thin films with different amount of V (19 at.% and 23 at.%).

TABLE III Electrical parameters determined from thermoelectrical measurements for  $TiO_2$ :V thin films.

Thin films	$\rho \; [\Omega \ {\rm cm}]$	$W_{\rho}$ [eV]	$S~[\mu V/K]$	Conduction type
$TiO_2:V$ (19 at.%)	$8 \times 10^4$	0.80	+685	p
$\rm TiO_2{:}V~(23~at.\%)$	$6 \times 10^2$	0.57	-20	n

In Table III electrical parameters derived from thermoelectrical measurements are collected. Two different types of electrical conduction were obtained at room temperature depending on the V amount: *p*-type (S =+685  $\mu$ V/K) for TiO<sub>2</sub>:V (19 at.%) thin films and *n*-type ( $S = -20 \ \mu$ V/K) for TiO<sub>2</sub>:V (23 at.%) ones. Therefore, several percentage change of vanadium dopant makes possible modification of the conduction type.

#### 4. Conclusions

In this work transparent TiO<sub>2</sub>:V thin films with semiconducting properties were fabricated by high energy reactive magnetron sputtering. Different amount of vanadium, 19 at.% and 23 at.% allows receiving thin films with diversified structural, optical and electrical properties.

The doping of TiO<sub>2</sub> with V causes that all investigated TiO<sub>2</sub>:V thin films have a high (about 81%) transparency in the visible range of light spectrum . Moreover, the films reveals semiconducting properties at room temperature with different type of electrical conduction (p for 19 at.% of V and n for 23 at.% of V).

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