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Proceedings of the 7-th National Meeting of Synchrotron Radiation Users

## Influence of Simultaneous Doping of $\text{Li}^+$ and $\text{Fe}^{3+}$ Ions in the $\text{LiMn}_2\text{O}_4$ Spinel Structure

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A series of compounds  $\text{Li}_x\text{Mn}_{3-x-y}\text{Fe}_y\text{O}_4$  ( $x = 1.0125$ ;  $0 \leq y \leq 0.05$ ) were synthesized by solid state reaction of  $\text{Li}_2\text{CO}_3$  with the manganese oxide or iron–manganese oxide precursors. Investigations of the structure transformation effect of double substitution with  $\text{Li}^+$  and  $\text{Fe}^{3+}$  ions in  $\text{LiMn}_2\text{O}_4$ , in the temperature range of 10–300 K, were undertaken using high-resolution X-ray powder diffraction at the HASYLAB (DESY) synchrotron. The  $\text{Li}_{1.0125}\text{Mn}_{1.9625}\text{Fe}_{0.025}\text{O}_4$  transforms from cubic ( $Fd\bar{3}m$ ) to orthorhombic ( $Fddd$ ) below 250 K, and is stable to 10 K. Whereas in the  $\text{Li}_{1.0125}\text{Mn}_{1.9375}\text{Fe}_{0.05}\text{O}_4$  oxide no phase transition was observed, this spinel remains in cubic structure down to the temperature of 10 K.

PACS numbers: 61.66.Fn, 75.47.Lx, 68.18.Jk, 73.21.Cd

### 1. Introduction

Lithium transition metal oxides have been widely studied as promising candidates for cathode materials in the lithium-ion batteries, because of their high voltage and rechargeable capacities [1, 2].  $\text{LiMn}_2\text{O}_4$  has a normal spinel structure and belongs to the space group  $Fd\bar{3}m$ . The distribution of cations in  $\text{LiMn}_2\text{O}_4$  is represented by the following ionic formula:  $(\text{Li}^+)_{8a}[\text{Mn}^{3+}\text{Mn}^{4+}]_{16d}\text{O}_4$ , where 8a and 16d refer to the tetrahedral and octahedral sites of the cubic spinel structure. The stoichiometric  $\text{LiMn}_2\text{O}_4$  transforms from cubic to orthorhombic at about 280 K [3]. For  $\text{Li}_{1.0125}\text{Mn}_{1.9875}\text{O}_4$  the temperature of phase transition from cubic to orthorhombic decreases to about 260 K, whereas for  $\text{Li}_{1.025}\text{Mn}_{1.975}\text{O}_4$  the transformation goes from cubic to tetragonal phase, at the temperature 220 K. No phase transition has been observed for the  $\text{Li}_{1.0375}\text{Mn}_{1.9875}\text{O}_4$  cubic sample [4]. The partial substitution of  $\text{Li}^+$  for  $\text{Mn}^{3+}$  restrains the Jahn–Teller effect, owing to reduction of the  $\text{Mn}^{3+}/\text{Mn}^{4+}$  ratio.

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Liu and Shen [5] reported that the phase transition ( $Fd\bar{3}m \rightarrow Fddd$ ) was observed around 220 K for the Co-substituted  $\text{LiCo}_{0.1}\text{Mn}_{1.9}\text{O}_4$  compound. Similar result may be obtained with the  $\text{Fe}^{3+}$  for  $\text{Mn}^{3+}$  substitution. Doping of  $\text{Fe}^{3+}$  ions ( $y = 0.025$  in  $\text{LiMn}_{2-y}\text{Fe}_y\text{O}_4$ ) decreases the temperature of cubic ( $Fd\bar{3}m$ ) to orthorhombic ( $Fddd$ ) transition to 240 K [6]. These effects may be largely intensified when the heterovalent ( $\text{Li}^+$  for  $\text{Mn}^{3+}$ ) and homovalent ( $\text{Fe}^{3+}$  for  $\text{Mn}^{3+}$ ) substitution occur simultaneously.

The present study is intended to answer the following questions:

1. Does the simultaneous doping of lithium and iron ions influence the effect on the low temperature phase transitions in the  $\text{Li}_x\text{Mn}_{3-x-y}\text{Fe}_y\text{O}_4$  spinels system?
2. Is the distribution of  $\text{Fe}^{3+}$  ions changed in samples, with the lithium excess?

## 2. Experimental details

Series of compounds with the  $\text{Li}_x\text{Mn}_{3-x-y}\text{Fe}_y\text{O}_4$  stoichiometry have been obtained by solid state reaction of  $\text{Li}_2\text{CO}_3$  with the manganese oxide ( $\text{Mn}_2\text{O}_3$ ), or iron–manganese oxides ( $\text{Mn}_{0.025}\text{Fe}_{1.975}\text{O}_3$ ,  $\text{Mn}_{0.05}\text{Fe}_{1.95}\text{O}_3$ ) precursors. The precursors were prepared by coprecipitation of amorphous Mn–Fe-hydroxides from the mixed  $\text{Mn}^{2+}/\text{Fe}^{3+}$ -nitrate solutions of the mole ratio of  $\text{Fe}:(\text{Mn}+\text{Fe}) = 0.0, 0.0125$  and  $0.025$  with sodium hydroxide. Washed and dried at the room temperature, they were dehydrated for 2 h at  $250^\circ\text{C}$ , and then successively at  $400^\circ\text{C}$ ,  $500^\circ\text{C}$  and  $600^\circ\text{C}$  for 4 h. Crystalline single-phase precursors display the bixbyite,  $\alpha$ - $(\text{Mn,Fe})_2\text{O}_3$  ( $Ia3$ ), structure [7, 8]. Mixed with  $\text{Li}_2\text{CO}_3$  in the  $\text{Li}:\text{M}_2\text{O}_3$  ( $\text{M} = \text{Fe}+\text{Mn}$ ) ratios corresponding to  $x = 1.0125$  in  $\text{Li}_x\text{Mn}_{3-x-y}\text{Fe}_y\text{O}_4$ , the samples underwent a successive thermal treatment in air, at  $700^\circ\text{C}$  and  $800^\circ\text{C}$  for 4 h. After heating, the preparations were either cooled slowly to the room temperature during 24 h.

Laboratory X-ray powder diffraction experiments were performed with a computerized TUR-61 (HZG-3) diffractometer, employing the Mn-filtered  $\text{Fe } K_\alpha$  radiation ( $\lambda = 1.93604 \text{ \AA}$ ). For precise determination of the lattice parameters, and for measurements of the integrated intensities, the powder diffraction patterns were recorded in the range of  $15^\circ \leq 2\theta \leq 150^\circ$  by step scanning, using  $2\theta$  increments of  $0.04^\circ$  and fixed counting time of 7.5 s/step. The phase identification and structure refinement were performed using the programs Fullprof [9] and Unitcell [10]. Data from  $20^\circ$  to  $140^\circ$  ( $2\theta$ ) were included into calculations.

The investigations with synchrotron radiation were executed on the HASYLAB (beamline B2) high-resolution X-ray diffractometer equipped with He cryostat. Sample in form of a powder disk underwent the cooling and heating procedures, in the temperature range of 10–300 K. X-ray powder diffraction data were recorded in the region corresponding to 311, 222, 400, 331 and 440 cubic spinel reflections (in the range of  $20^\circ \leq 2\theta \leq 60^\circ$ ). The wavelength, determined by calibration using a NIST silicon standard (SRM640b,  $a = 5.43094 \text{ \AA}$ ), was  $1.12422 \text{ \AA}$ .

### 3. Results and discussion

All the prepared samples,  $\text{Li}_x\text{Mn}_{3-x-y}\text{Fe}_y\text{O}_4$ , with a composition range  $0 \leq y \leq 0.05$  and  $x = 1.0125$ , were identified at the room temperature, as single phase cubic spinels ( $Fd\bar{3}m$ ). In the previous work it has been shown that the structural transition from cubic ( $Fd\bar{3}m$ ) to orthorhombic ( $Fddd$ ) undergoes for  $\text{Li}_{1.0125}\text{Mn}_{1.9875}\text{O}_4$  composition at about 260 K [4]. The X-ray patterns in Fig. 1 for  $\text{Li}_{1.0125}\text{Mn}_{1.9625}\text{Fe}_{0.025}\text{O}_4$ , i.e., for sample doped with small quantities of iron ions reveal the decrease in transition temperature below 250 K. The low-temperature orthorhombic phase for the  $\text{Li}_{1.0125}\text{Mn}_{1.9875}\text{O}_4$  displaces a su-

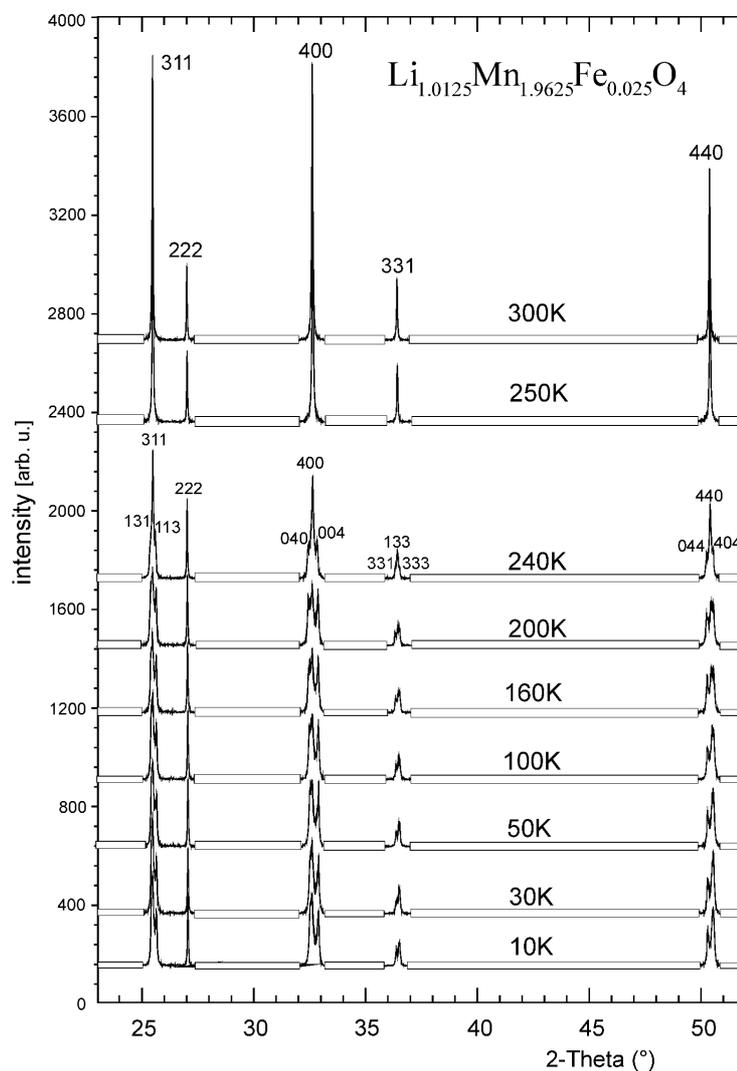


Fig. 1. Thermal evolution of the synchrotron X-ray powder diffraction peaks of  $\text{Li}_{1.0125}\text{Mn}_{1.9625}\text{Fe}_{0.025}\text{O}_4$  sample in the temperature range 10–300 K.

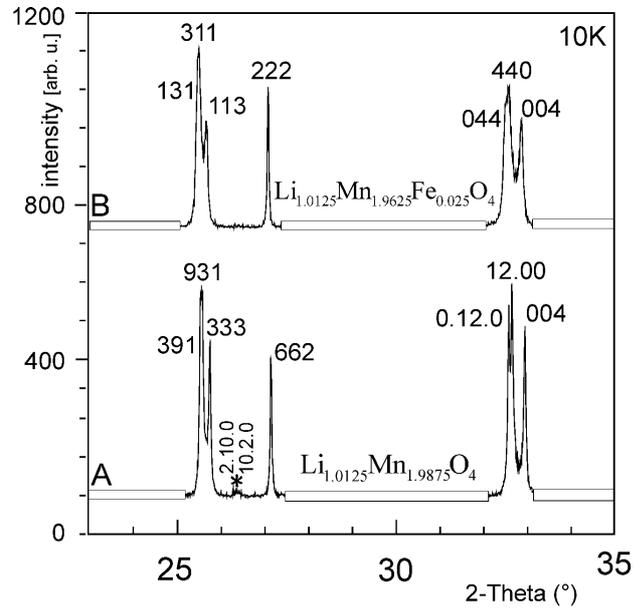


Fig. 2. X-ray powder diffraction patterns in the region of 311, 222 and 400 spinel reflections recorded at 10 K, for  $\text{Li}_{1.0125}\text{Mn}_{1.9875}\text{O}_4$  (A) and  $\text{Li}_{1.0125}\text{Mn}_{1.9625}\text{Fe}_{0.025}\text{O}_4$  (B) (\* — superlattice reflections).

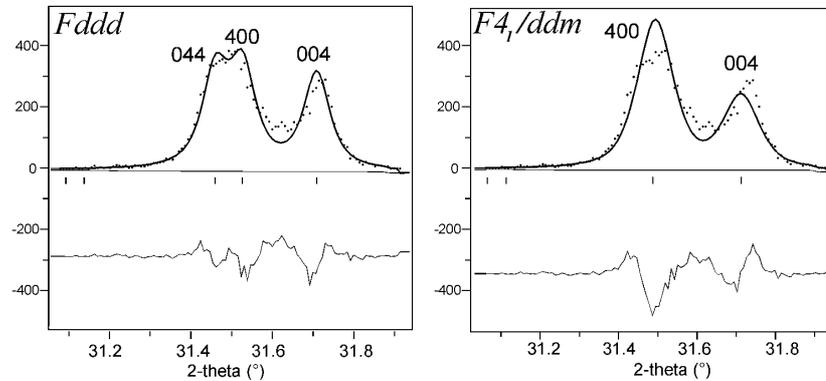


Fig. 3. Profile matching of the X-ray diffraction patterns  $\text{Li}_{1.0125}\text{Mn}_{1.9625}\text{Fe}_{0.025}\text{O}_4$  at 10 K, using the orthorhombic cell with the space group  $Fddd$  compared to the tetragonal cell  $F4_1/dm$ .

perstructure of the cubic unit-cell, consisting of nine spinel units ( $3a \times 3a \times a$ ). The small amount of Fe for Mn ions substitution, restrains the partial ordering of  $\text{Mn}^{3+}$  and  $\text{Mn}^{4+}$  ions in this sample, as demonstrated in Fig. 2. Furthermore, with decreasing temperature the formation of the orthorhombic poly-

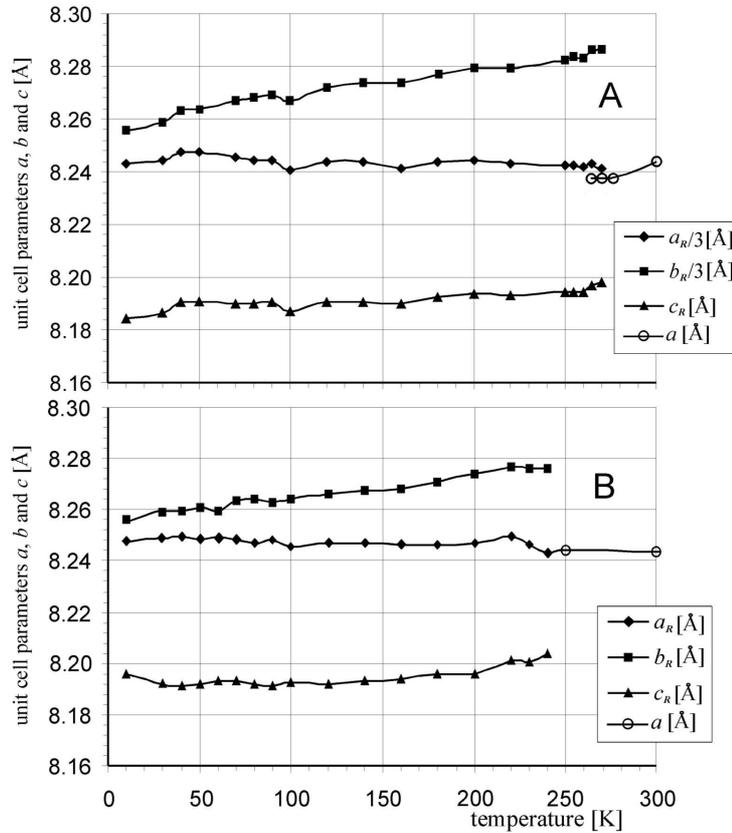


Fig. 4. Lattice parameters  $a$ ,  $b$ ,  $c$  of the  $\text{Li}_{1.0125}\text{Mn}_{1.9875}\text{O}_4$  (A) and  $\text{Li}_{1.0125}\text{Mn}_{1.9625}\text{Fe}_{0.025}\text{O}_4$  (B) samples, with the cubic and/or orthorhombic spinel structure, plotted as a function of temperature.

morphs of compounds  $\text{Li}_{1.0125}\text{Mn}_{1.9875}\text{O}_4$  and  $\text{Li}_{1.0125}\text{Mn}_{1.9625}\text{Fe}_{0.025}\text{O}_4$ , shifts the crystal symmetry close to the pseudo-tetragonal. The investigated samples have been classified into two different space groups: orthorhombic  $Fddd$  and tetragonal  $F4_1/d\bar{d}m$ . The structure refinement using a model with  $Fddd$  space group gave better agreement between observed and calculated intensity of X-ray lines, corresponding to (400) spinel reflection (Fig. 3). The changes of lattice parameters of the cubic and orthorhombic polymorphs of these samples are presented in Fig. 4. Figure 5 illustrates the relation between the  $b$  and  $a$  unit-cell parameters, of the  $\text{Li}_{1.0125}\text{Mn}_{1.9875}\text{O}_4$  (A) and  $\text{Li}_{1.0125}\text{Mn}_{1.9625}\text{Fe}_{0.025}\text{O}_4$  (B), plotted as a function of temperature. It may be seen that the difference between  $a$  and  $b$  is lower for the latter compound (B) for each temperature.

It has been reported that in the  $\text{Li}_{1.0125}\text{Mn}_{1.9375}\text{Fe}_{0.05}\text{O}_4$  oxide no phase transition have been observed, and this spinel remains cubic down to the temperature of 10 K [11]. It has been decided to resolve the problem of iron dis-

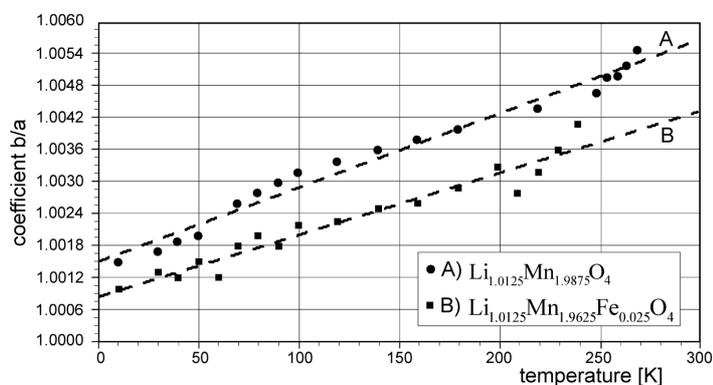


Fig. 5. Changes of the coefficient  $b/a$  (axial ratio) of the  $\text{Li}_{1.0125}\text{Mn}_{1.9875}\text{O}_4$  (A) and  $\text{Li}_{1.0125}\text{Mn}_{1.9625}\text{Fe}_{0.025}\text{O}_4$  (B) with the temperature.

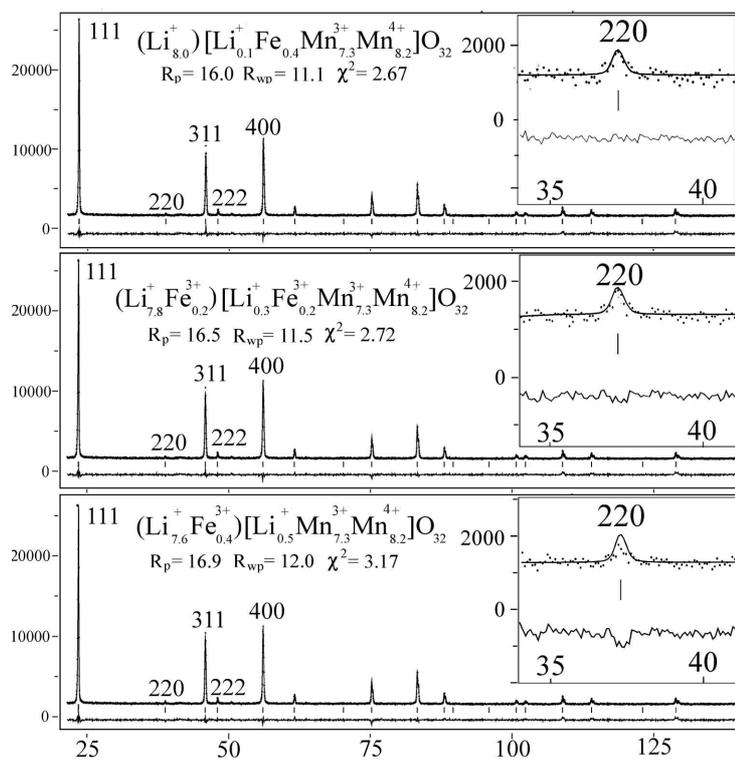


Fig. 6. Comparison of the refinement results, obtained from the three models for the  $\text{Li}_{1.0125}\text{Mn}_{1.9375}\text{Fe}_{0.05}\text{O}_4$  spinel sample. XRD pattern recorded at the room temperature.

tribution in the  $\text{Li}_{1.0125}\text{Mn}_{1.9375}\text{Fe}_{0.05}\text{O}_4$  of the lithium-excess sample. Structure refinement by the Rietveld method was carried out, to determine the cation distributions over the tetrahedral (8a) and octahedral (16d) sites. The refine-

ment results obtained from the three models:  $(\text{Li}_{8.0}^+)[\text{Li}_{0.1}^+\text{Fe}_{0.4}^{3+}\text{Mn}_{7.3}^{3+}\text{Mn}_{8.2}^{4+}]\text{O}_{32}$ ,  $(\text{Li}_{7.8}^+\text{Fe}_{0.2}^{3+})[\text{Li}_{0.3}^+\text{Fe}_{0.2}^{3+}\text{Mn}_{7.3}^{3+}\text{Mn}_{8.2}^{4+}]\text{O}_{32}$  and  $(\text{Li}_{7.6}^+\text{Fe}_{0.4}^{3+})[\text{Li}_{0.5}^+\text{Mn}_{7.3}^{3+}\text{Mn}_{8.2}^{4+}]\text{O}_{32}$ , for the  $\text{Li}_{1.0125}\text{Mn}_{1.9375}\text{Fe}_{0.05}\text{O}_4$  compound has been compared. Results of the Rietveld refinement of X-ray powder diffraction data of this sample are presented in Fig. 6. The intensity of 220 reflection depends exclusively on the cations occupying 8a positions [12]. The refinement was good for the first or second model structure with the similar conventional Rietveld  $R$  factors. The quantitative location of cations, using X-ray diffraction was difficult because of low electron density of  $\text{Li}^+$  and of similarity of the Fe and Mn form factors. Neutron diffraction should be much more useful to determine the precise distribution of Li, Fe, and Mn ions in the  $\text{Li}_{1.0125}\text{Mn}_{1.9375}\text{Fe}_{0.05}\text{O}_4$  spinel oxide. A more detailed report on the structure refinement, based on the neutron powder diffraction experiments will be published before long.

#### 4. Conclusions

1. The cubic spinel sample of the composition  $\text{Li}_{1.0125}\text{Mn}_{1.9625}\text{Fe}_{0.025}\text{O}_4$  undergoes a transition from cubic ( $Fd\bar{3}m$ ) directly to orthorhombic ( $Fddd$ ) structure below 250 K.
2. Substitution of  $\text{Fe}^{3+}$  ions restrains the partial ordering of Mn ions in the spinel lattice and reduces superstructure in the  $\text{Li}_{1.0125}\text{Mn}_{1.9875}\text{O}_4$  spinel oxide.
3. The Rietveld analysis on X-ray data applied to determine the distribution of  $\text{Fe}^{3+}$  cations in the  $\text{Li}_{1.0125}\text{Mn}_{1.9375}\text{Fe}_{0.05}\text{O}_4$  compound suggests either the absence or presence of very small quantities of this transition metal in the tetrahedral (8a) sites. Further investigation on the structure properties of the  $\text{Li}_x\text{Mn}_{3-x-y}\text{Fe}_y\text{O}_4$  system are indispensable.

#### Acknowledgments

The synchrotron measurements at DESY-HASYLAB were supported by the IA-SFS-Contract No. RII3-CT-2004-506008 of European Commission. The author would like to thank Dr. C. Baehtz from HASYLAB, for his assistance during experiments.

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